



POCATOM

WORKSHOP ON APPROACHES TO FINANCING A MULTINATIONAL  
REPOSITORY – CHALLENGES AND ALTERNATE APPROACHES

State atomic energy corporation “Rosatom”

# Russian approach to high level waste and spent fuel management

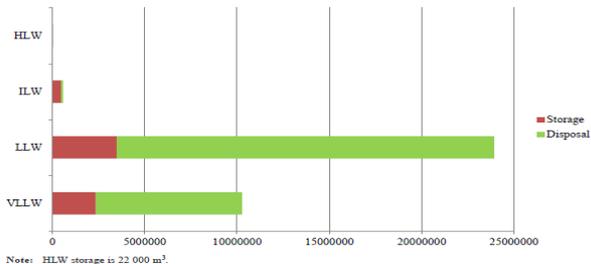
**Khaperskaya Anzhelika**

***State Corporation “Rosatom”***

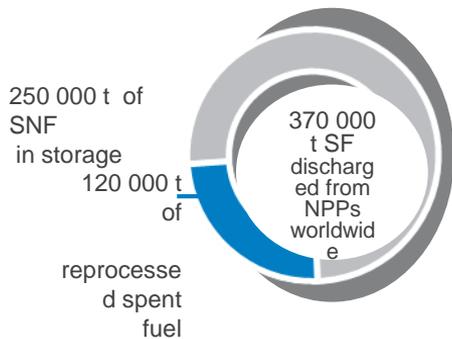
December 11, 2018  
OECD Headquarters

# The current situation in SNF & RW management

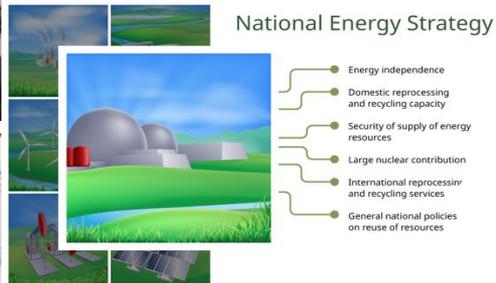
## Volumes of solid radioactive waste, both in storage and in final disposal



## SNF accumulation worldwide



## Is the spent nuclear fuel a resource or a waste? Strategic options



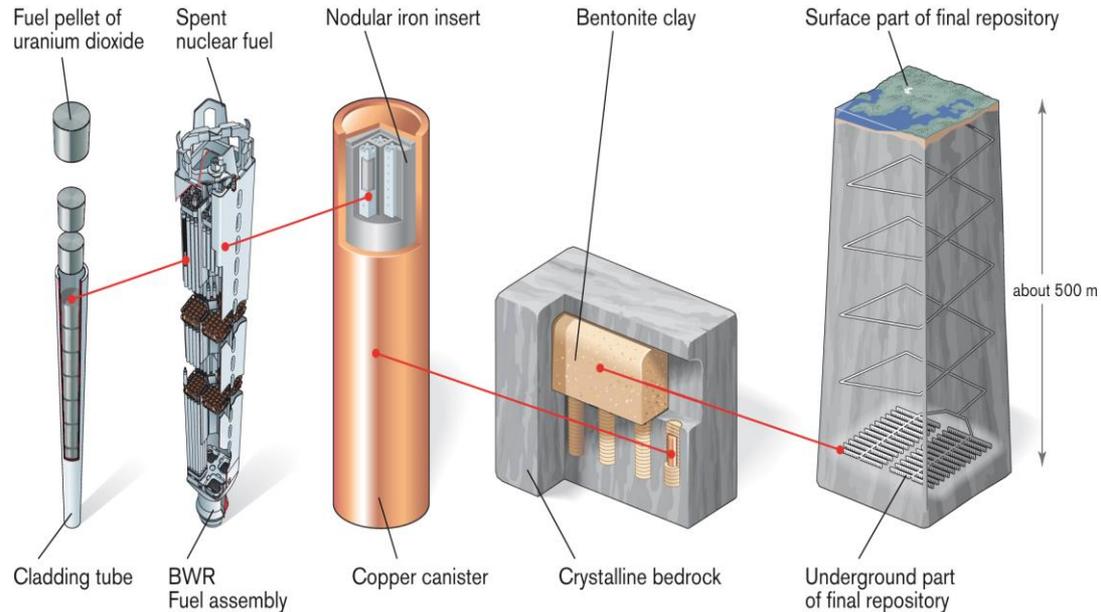
**National Energy Strategy**

- Energy independence
- Domestic reprocessing and recycling capacity
- Security of supply of energy resources
- Large nuclear contribution
- International reprocessing and recycling services
- General national policies on reuse of resources

# SNF Direct disposal

*SNF is stored for several decades and disposed in a geologic repository*

Finland, Sweden, USA, Canada, Germany

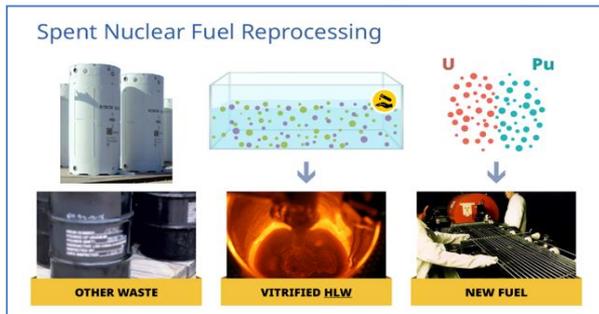
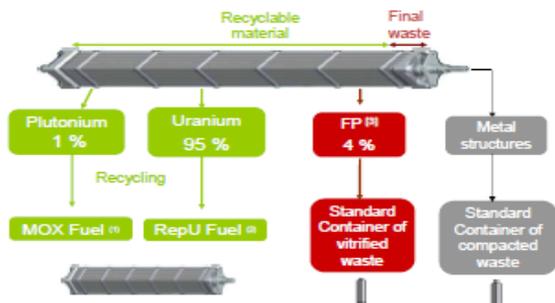


# Reprocessing & Recycling today

*Reprocessing/Recycling* – SNF is reprocessed, U and Pu reused as fuel in light water reactors or fast reactors – high level waste disposed in a geologic repository

France, Russia, Japan, India and China ( countries with large and ambitious nuclear power programmes)

Monorecycling today - MOX and repU fuel (up to 25% saving of nat U)

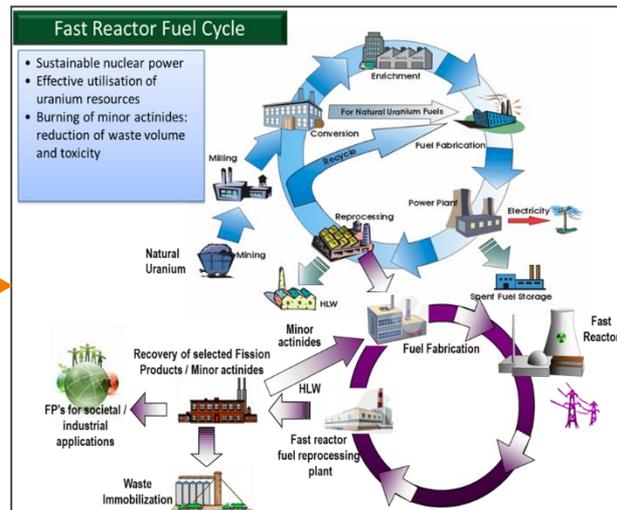
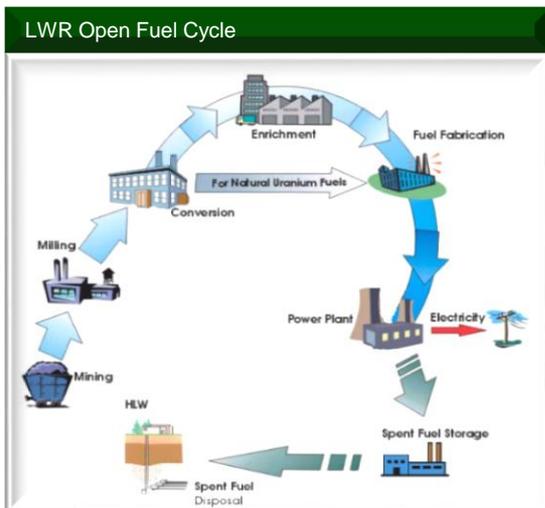


*World Map of MOX Fuel users*



*World Map of repU Fuel users*

# Advanced Fuel Cycles



## URANIUM DEMAND

Without recycling	100%
Recycling in light water reactors	75%
Recycling in fast reactors	5%



BN-800

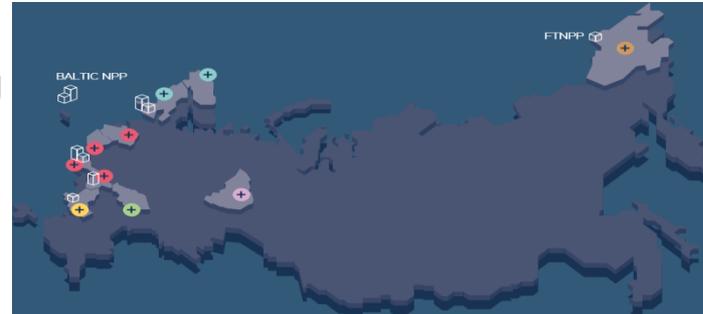
**Advanced nuclear system with LWR and FR , recycling U and Pu can provide long term (thousand of years) supply of low carbon electricity**

# Russian Nuclear Power Plants: 37 nuclear power units, 30 GW

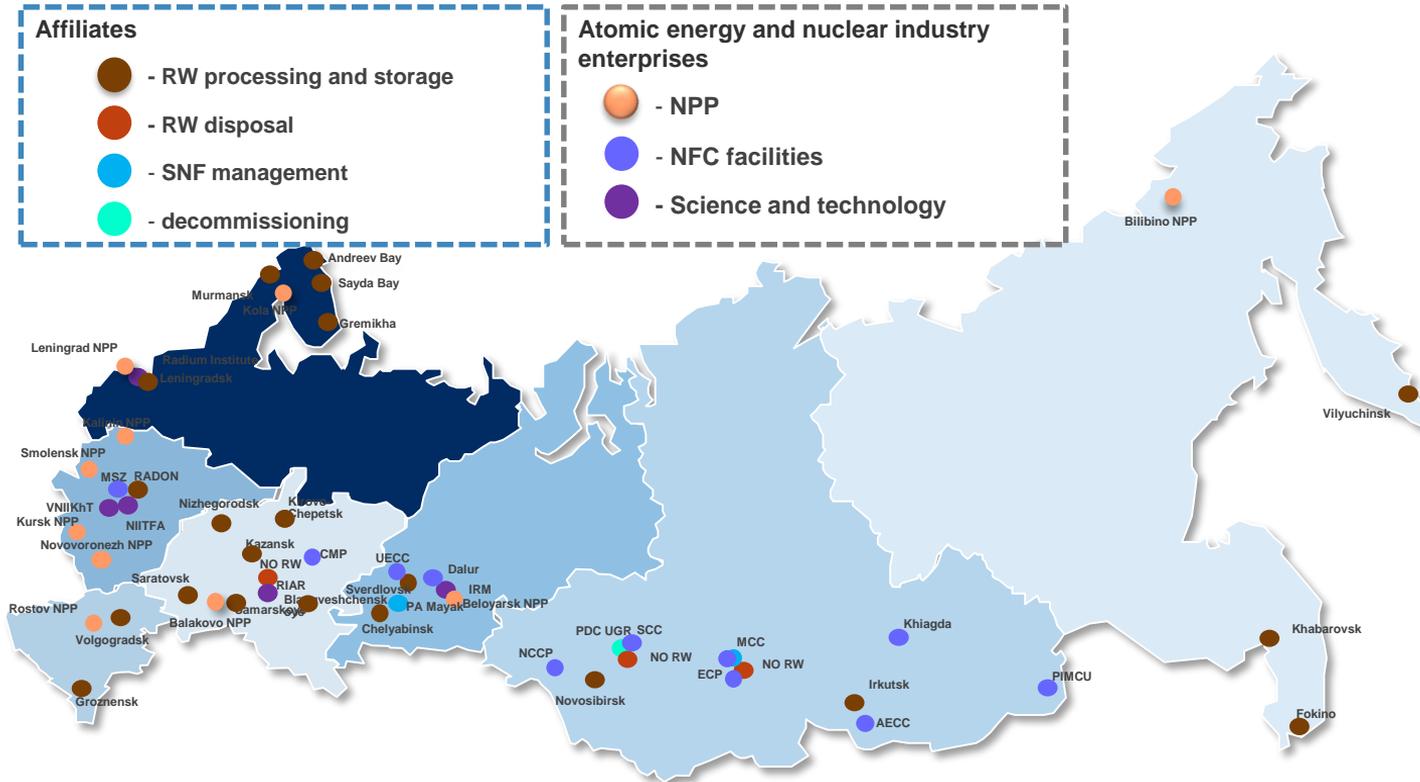
They produce 18,9% of the electricity generated in the country.



- VVER-1000/1200: 15 units (13 units VVER-1000 + 2 units VVER-1200) in operation
  - 6 units under construction (Baltic NPP -2 units, Kursk NPP -2 units, Novovoronezh NPP-1, Leningrad NPP-1 unit )
- RBMK-1000: 11 units in operation
- VVER-440: 5 units in operation till 2030, 3 units are in the course of decommissioning
- EGP-6: 4 units in operation, decommissioning
- BN-600 (FR) 1 units in operation
- BN-800(FR) 1 unit in operation
- FTNPP 1 unit - "Academician Lomonosov"  
will replace Bilibino NPP (shout down in 2019-2021 years)
- Research reactors, Ice-breakers
- Submarines



# Key Enterprises in RW and SNF Management and Nuclear Decommissioning

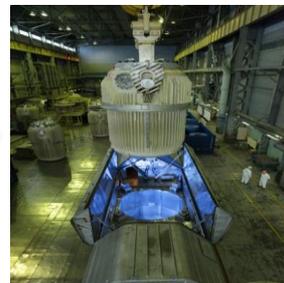


# SNFM infrastructure in Russia for closed NFC



# SNF Reprocessing at PA Mayak

- **Routine reprocessing of** WWER-440, BN-600, nuclear submarine, research and production reactor SNF.
- 2016 – starting the industrial reprocessing of **RBMK-1000 SNF unsuitable for storage.**
- Starting the industrial reprocessing of **WWER-1000 SNF.**
- **AMB SNF:** pilot shipment from Beloyarsk NPP in 2016, regular shipment – since 2017.



- **Research reactor SNF shipment activities**

- RIAR - Dimitrovgrad      Moscow
- IPPE, NIFHI - Obninsk      • NIIP - Moscow Region
- NITI, PNPI - Leningrad      • IRM - Ekaterinburg
- MEPhI, NRC      • and other
- Kurchatov Institute -



# SNFM infrastructure in Mining & Chemical Combine



Centralized wet and dry RBMK & VVER-1000 SNF storage facilities



MOX-fuel for BN-800 fabrication

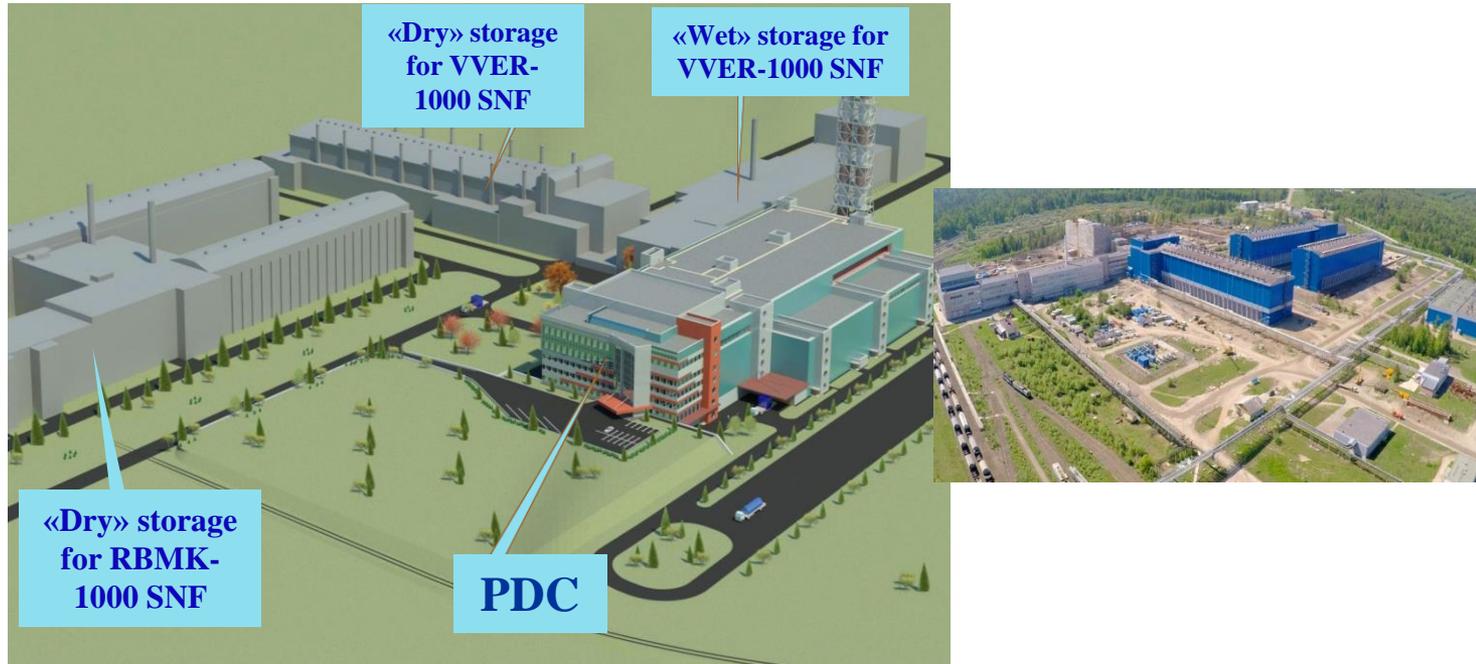


Centralized wet SNF storage facilities



Test Demonstration Centre for SNF reprocessing

# Test Demonstration Centre for SNF reprocessing within SNF management complex in MCC

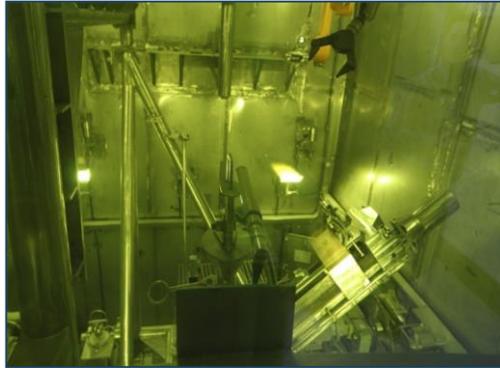


**2015** – Construction of PDC’s first start-up complex is finished.

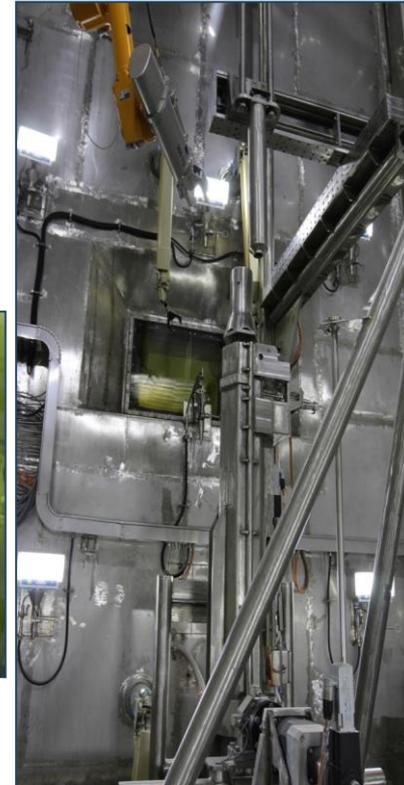
**2021** – Full-scale PDC commissioning with a design capacity of 250 tons of SNF

# Test Demonstration Centre - the first unit (research hot cells)

- Pilot-Demonstration Center 1<sup>st</sup> unit with a capacity of up to 5 t/y was completed. In 2016, technology testing has started.

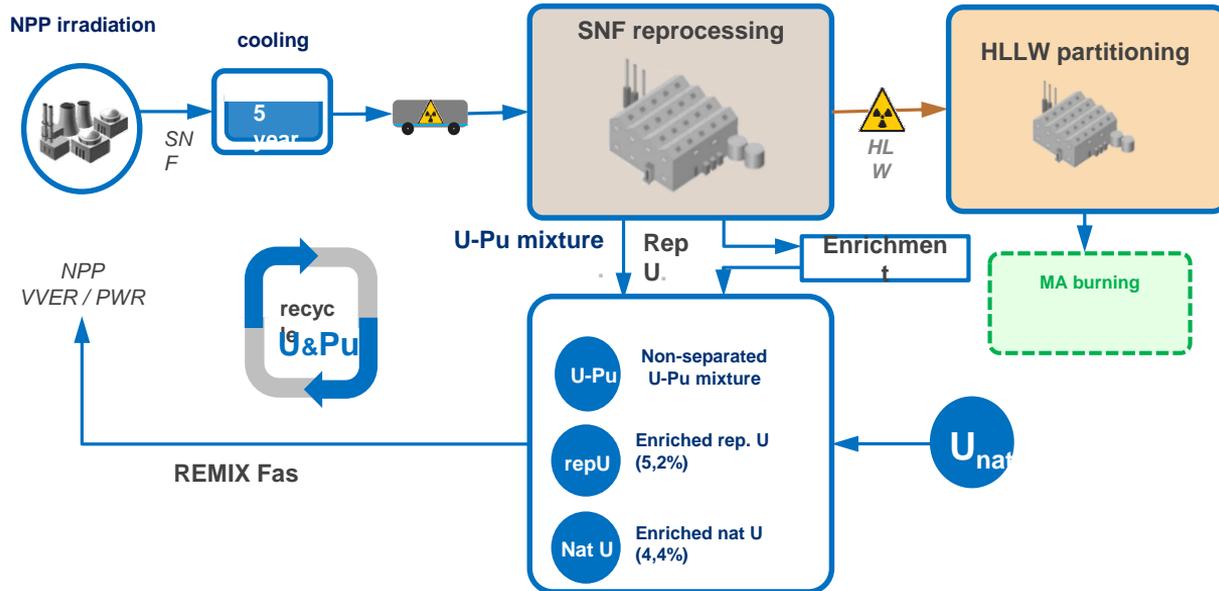


*“hot cell” equipment*



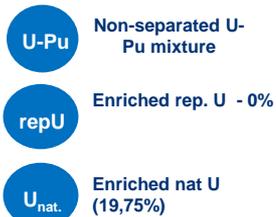
# REMIX fuel – U & Pu multi - recycling in LWR reactors

REMIX fuel is the mixture of U and Pu from LWR SNF reprocessing, with the addition of enriched uranium (natural or rep. U) .  
 REMIX fuel enables multiple recycling of the entire quantity of U and Pu from SNF, with the 100% core charge and 20%- saving of natural uranium in each cycle.



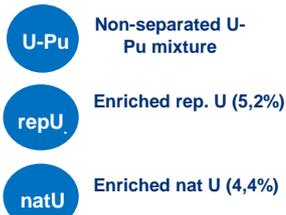
# Different types of REMIX fuel

## REMIX-A with enriched uranium



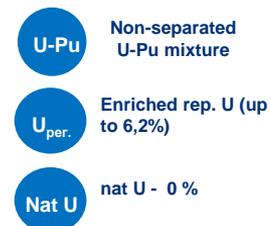
- The Pu content is equal to the initial content in SNF
- On each recycle, the fresh fuel is added nat uranium (enrichment of 19.75%). After the SNF reprocessing part of the rep U is not in demand
- Number of recycles - 7

## REMIX AB with repU enrichment and nat U feeding



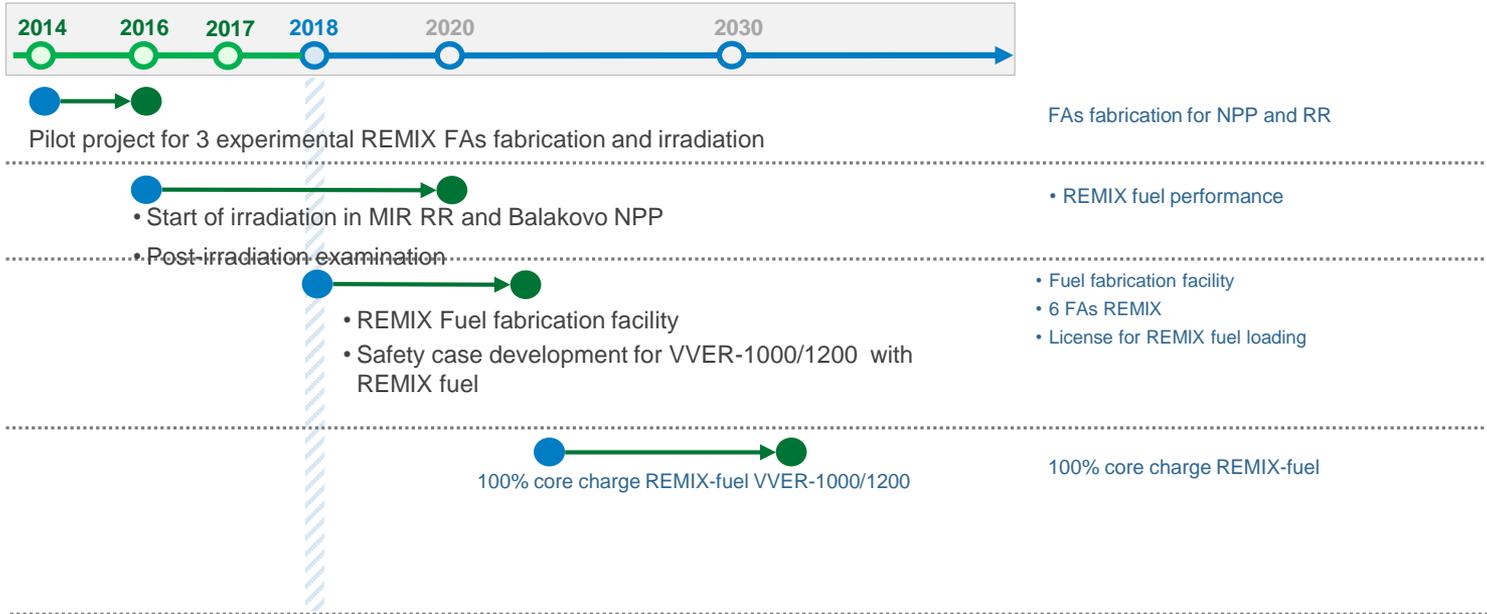
- The Pu content is equal to the initial content in SNF
- On each recycle, the fresh fuel is added the repU (enriched to 5,2 %) and nat U (enriched to 4.4%)
- Number of recycles - 7

## REMIX-B with nuclear materials volume reduction (without uranium feeding)



- The Pu content is 4%
- On each recycle, the fresh fuel is added the repU
- There is no nat U feeding (nuclear materials volume reduction )
- Number of recycles – up to 4

# REMIX FUEL STRATEGY ROAD MAP



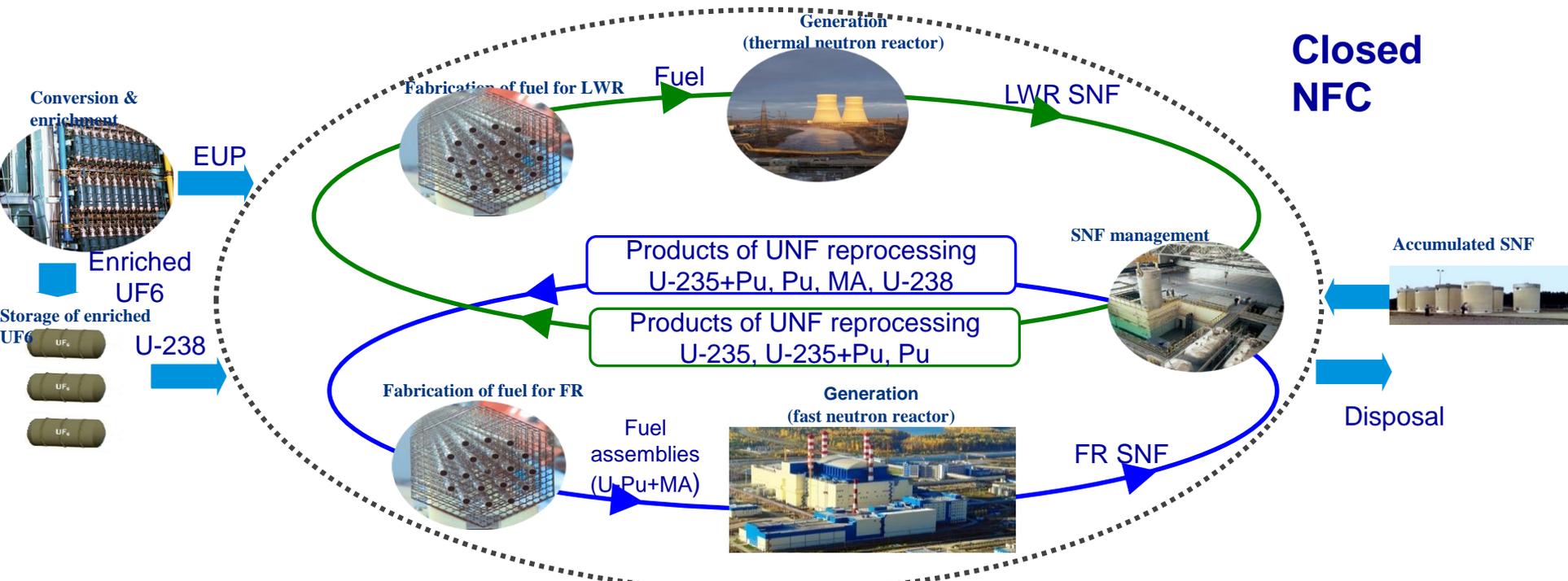
Irradiation of experimental REMIX FAs is carried out in the MIR RR at NIIAR, Dimitrovgrad



FAs with REMIX fuel loading for irradiation to Balakovo NPP



# Principal Chart of Two Component Nuclear Power Generation (System of Fast Neutron & Thermal Neutron Reactors)

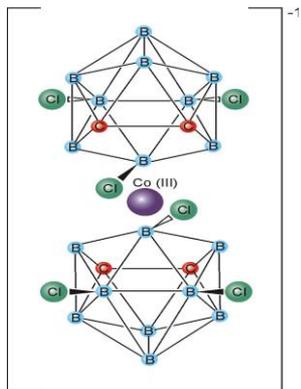
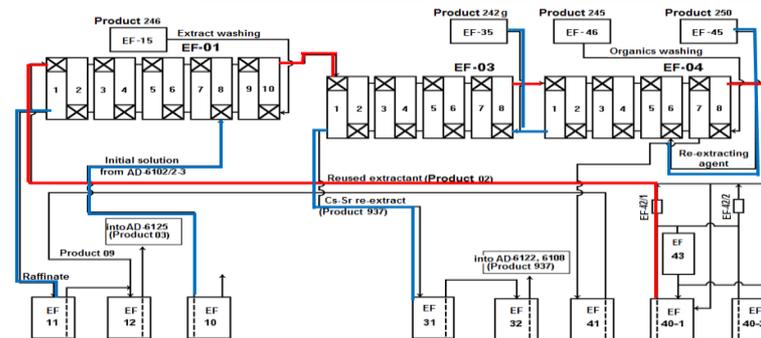


**Closed NFC efficiency grows along with ousting U-235-based fuel by U-Pu fuel**

- Development and scaling of BN-800 MOX SNF management technologies (transportation , storage and reprocessing) ( 2019-2024);
- Development of technologies of partitioning HLW and transmutation of MA in FR ( 2019-2034);
- Development of the technologies of all NFC stages with mixed nitride uranium-plutonium fuel (irradiation of nitride fuel in BN-800, reprocessing, demonstration of fuel recycling)(2019-2027).

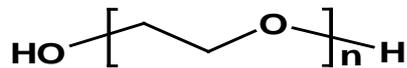
# Extraction Cascade of the EF-35 Extraction (from 1996)

More than 1200 m<sup>3</sup> of HLW  
was processed with Cs-Sr recovering



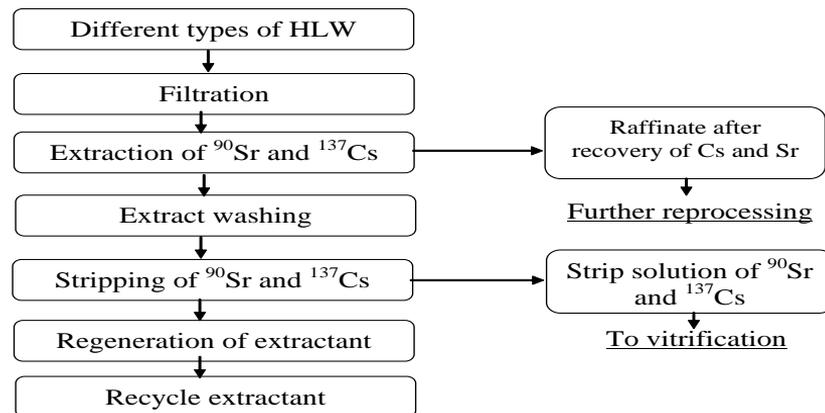
**ChCoDiC**

cobalt dicarbollyde

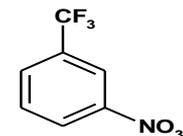
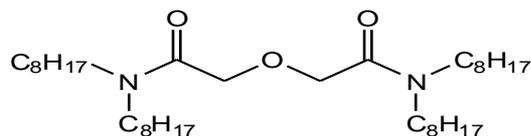
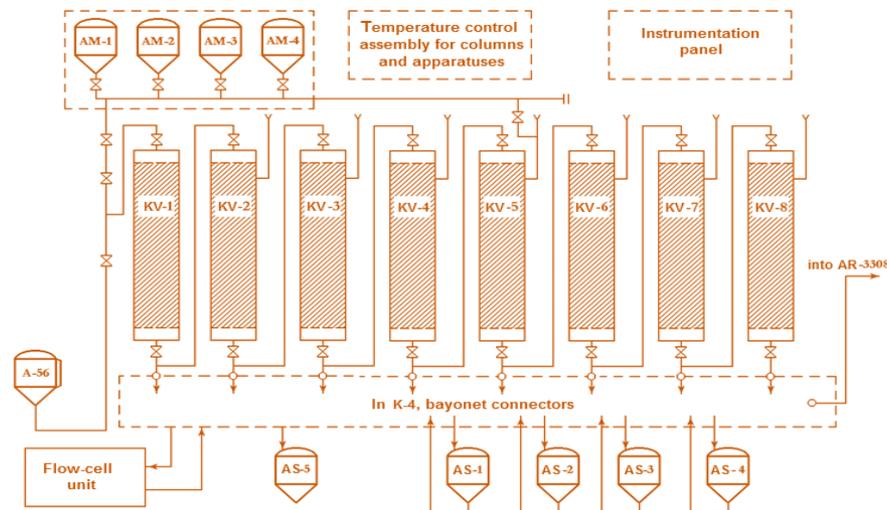


**PEG**

polyethylene glycol



# TODGA-Based Technology for Extracting Trans Plutonium and Rare-Earth Elements. Extraction of Rare-Earth Elements, Am-241 and Cm-244 Using Elution - Displacement Chromatography



meta-nitrobenzotrifluoride

## TODGA

N, N, N', N'-dioctyl diamide diglycolic acid

## Fractions:

- Am 65 g,  
Cm less than 0.8 %,   
Eu less than 0.1 %.
- Cm 9 g, Am less than 6 %

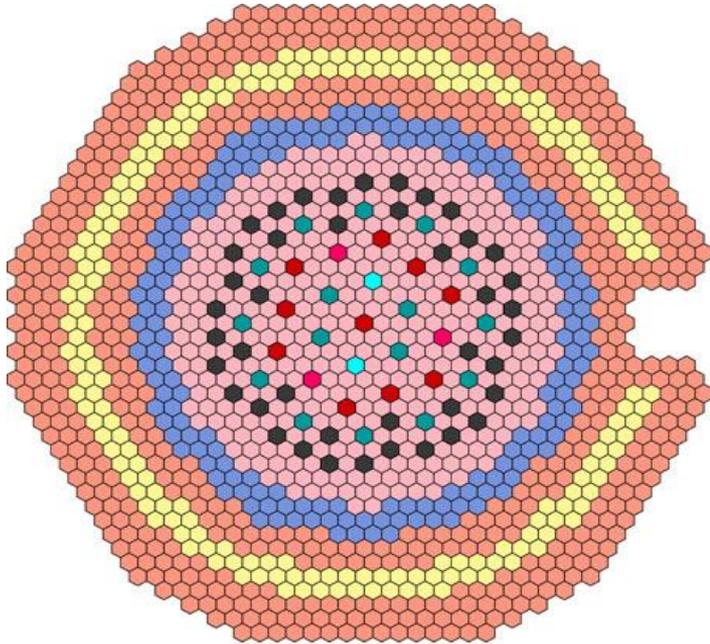


- Maturing of HLW partitioning technology (with Am, Cm, RE, Cs-Sr recovering from HLLW and its separation) including modernization partitioning facility at Mayak plant – ( up to 2022)
- Developing and deployment facility of HLW partitioning facility at the MCC (up to 2025)
- Developing and maturing the technologies of Am, Cm oxides and mixed U-TPE oxides precipitation and production, the facility deployment (up to 2025)
- Developing and maturing the technologies for MA-bearing fuel fabrication (up to 2023)
- Fabrication, irradiation , PIE, recycling experimental Am and Np-bearing fuel (up to 2034)
- Complex database for fuel characteristics and codes for MA recycling (up to 2030)

## *Russian approaches in the minor actinides transmutation*

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- Transmutation of MA (Np, Am) in fast reactors in Russia
- Incineration of TRU's (including Np, Am, Cm) in molten salt fast reactors



The following scenarios are considered when analyzing the concept of handling MA in energy fast:

- Homogeneous transmutation of MA in the fuel
- Heterogeneous transmutation of MA in special assemblies (example for BN-1200 in the figure)

Calculations of the MA transmutation efficiency have shown that FR can be an effective burner for MA.

More than 2 tons of MA can be burned in the reactor during the reactor operation, i.e. the decrease in the amount of MA due to burning out is approximately the order (see Table)

The best option (for FR) is the option of transmutation of Np and Am with isolation and storage of Cm

The necessary efficiency can be achieved both in the homogeneous approach and in the heterogeneous

**Table 1. The total balance of MA for various methods of burning them**

Method of burning out MA	Without burning	homogeneous			heterogeneous		
		all MA	without Cm	Without Cm+Am	all MA	without Cm	Without Cm+Am
MA Balance	2520	310	500	1150	315	500	1140

1. Justification of neutron-physical characteristics of core with MA and efficiency of transmutation of MA in FR, development of requirements for fuel with of minor actinides. (Incl. the experiments with MA- FAs in BFS, in BOR-60 and BN-800 )(up to 2032)
2. Studies in support of homogeneous recycling of Np (desing, fabrication, irradiation and post-irradiation examination of mixed oxide and nitride uranium-plutonium fuel with Np in amounts of 0.1% to 1%) (up to 2031)
3. Studies in support of homogeneous and heterogeneous recycling of Am (desing, fabrication, irradiation and post-irradiation examination ) The result – the option with optimal performance of Am recycling in FR FC
  - homogeneous recycling of Am with content from 0.4% to 1.2% (mixed nitride and oxide fuel, uranium nitride and oxide fuel)(up to 2031);
  - heterogeneous recycling of Am with a content of up to 10-12% (mixed nitride and oxide fuel, uranium nitride and oxide fuel)(up to 2026).

# ***Incineration of TRU's (including Np, Am, Cm) in molten salt fast reactors with homogeneous core***

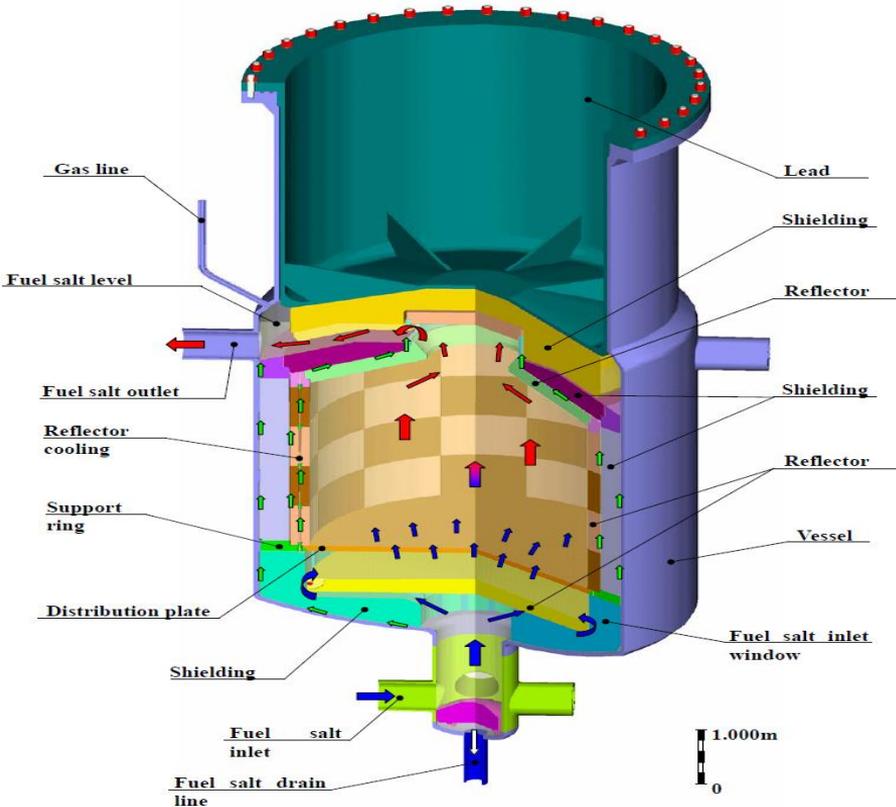
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## Benefits for MA burning in Molten Salt Reactors

- overcoming the difficulties of solid fuel fabrication / re-fabrication with large amounts of transuranic elements (TRU);
- fuel make up (fertile/fissile) without shutting down the reactor;
- on-line fission-product removal using physical (inert gas sparging) and pyrochemical processes;
- thermal expansion of fuel salt provides strong negative temperature reactivity coefficient in homogeneous core;
- better resource utilization by achieving high fuel burn-up

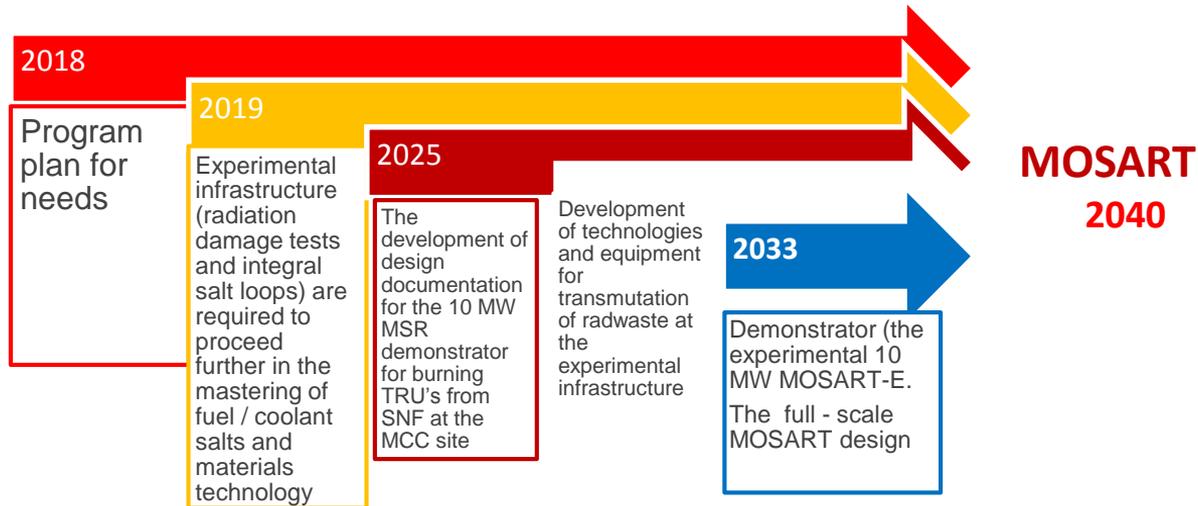
# The MOSART concept with a fast spectrum homogeneous core



- MOSART fuelled with compositions of plutonium plus minor actinide trifluorides from LWR spent nuclear fuel
- MOSART salt contains no uranium or thorium and thus is a pure actinide burner. As a consequence, the reactor destroys the maximum quantities of actinides per unit of energy output.
- Basis for MOSART concept is the use of Li,Be/F or Li,Na,Be/F solvents with decreased of  $\text{BeF}_2$  (27-25 mole %) content and its high enough solubility for  $\text{AnF}_3$  (2 to 3 mole % at  $600^\circ\text{C}$ ).
- Fuel salt clean up for Li,Be/F MOSART system could be based on the reductive extraction in liquid bismuth
- Optimized configuration of homogeneous core meets most important safety issues: (1) areas of reverse, stagnant or laminar flow are avoided, (2) max temperature of solid reflectors was minimized and (3) temperature coefficients of reactivity in core with 0.2 m graphite reflector in the range 900-1600K are strongly negative ( $-4.125 \text{ pcm/K}$ )



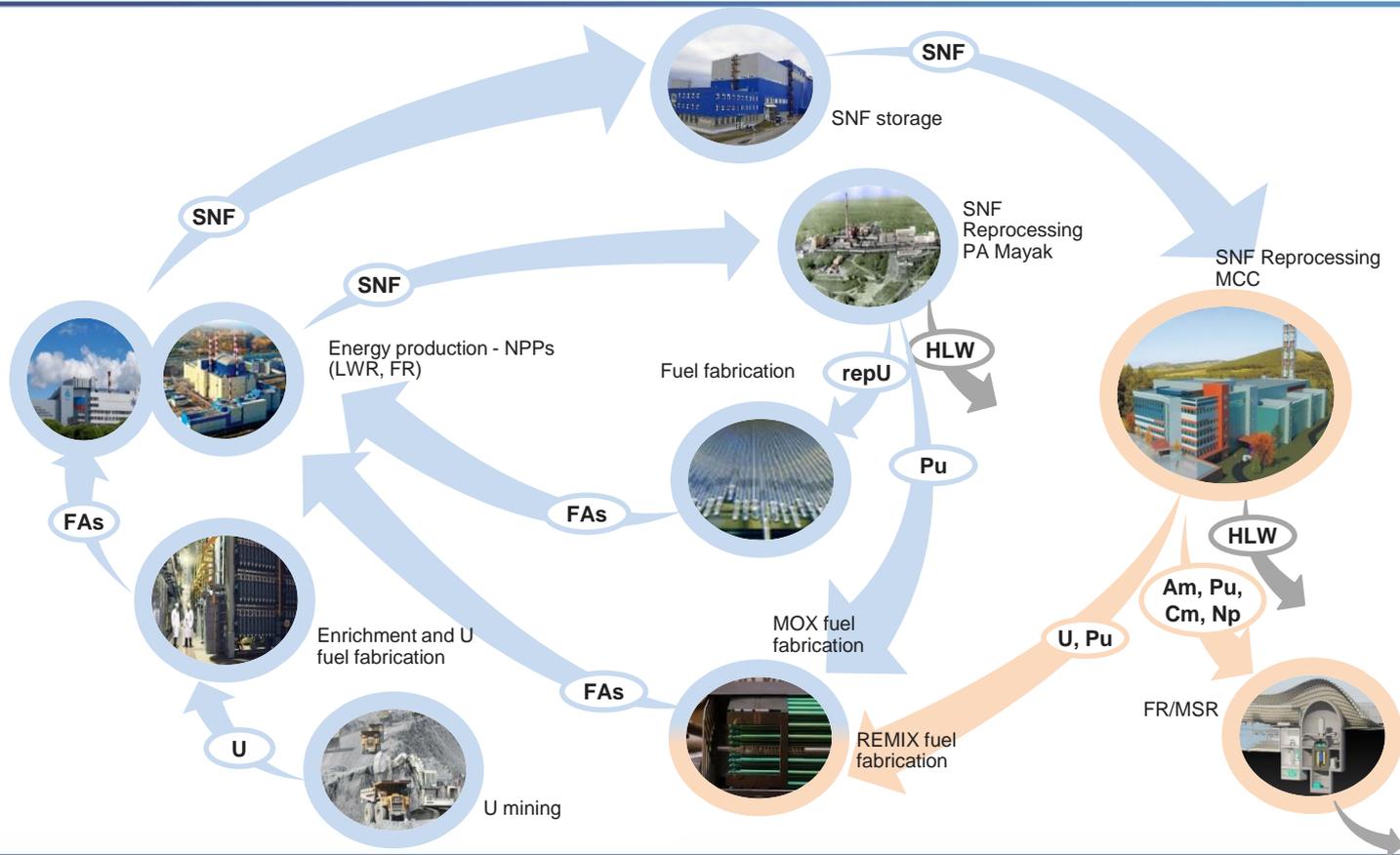
The construction of a large power MOSART is proposed to be preceded by the construction of 10 MWt Demo MOSART unit to demonstrate the control of the reactor and fuel salt management with its volatile and fission products with different TRU loadings for start up, transition to equilibrium, drain-out, shut down etc. There are opportunities to further improve the efficiency of burning minor actinides in MOSART, which will be justified by the results of the experimental setup.



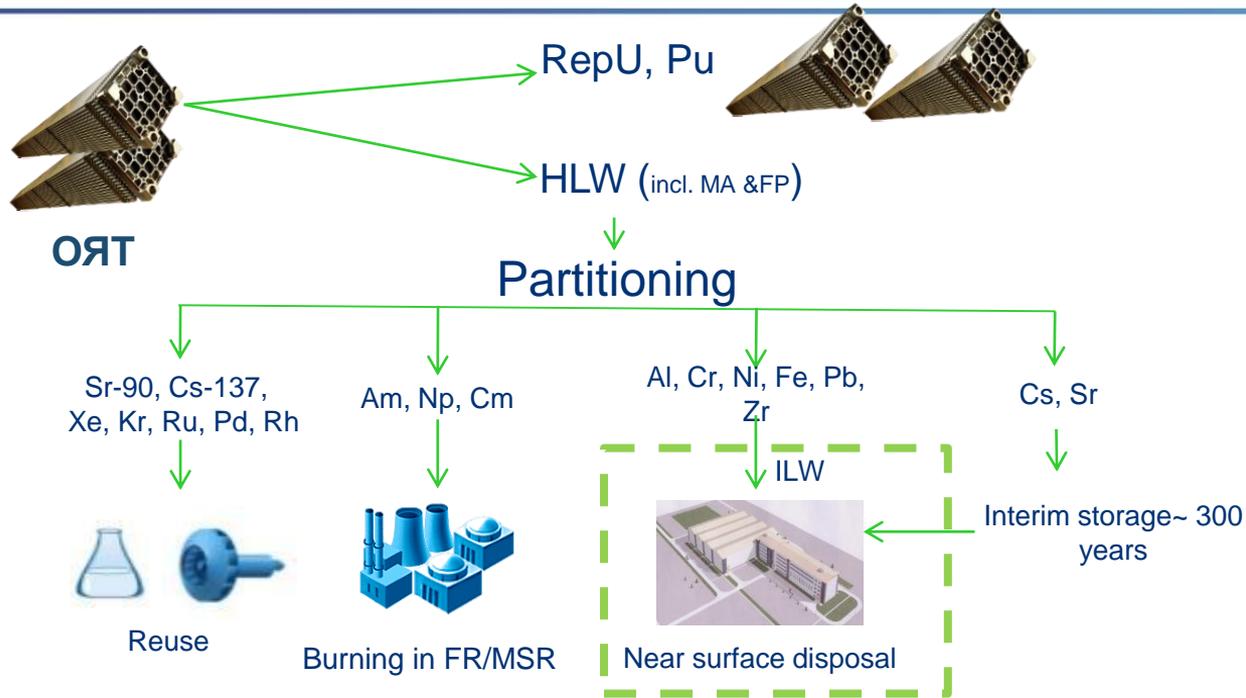


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# Infrastructure of Advanced Fuel Cycles in Russia



# The advance HLW management



*Advanced Fuel Cycles can significantly reduce the amount & radiotoxicity of HLW to be disposed of. The waste for returning to the customer can be ILW for near surface disposal.*

# Contact information

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